

Work Order ID 158067

Tuesday, August 22, 2017 9:23:13 AM

158067

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Item ID: 647.7302 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: EC135 T1/P1 Fixed Provisions Compatible with Cable Cutters
 Start Date: 3/9/2017 Start Qty: 1.00 ***1*** Cust Item ID:
 Required Date: 3/9/2017 Req'd Qty: 1.00 ***1*** Customer:
 Reference:

Approvals: Process Plan: *[Signature]* Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
647.7300	B1								

100

100

Packaging

Packaging

Memo

PULL FROM STOCK 647.7302 X 1 M130388

REMOVE 647.8511 X 4 M130388 AND RETURN TO STOCK UNDER
ORIGINAL BATCH NUMBER FOR ANOTHER KIT

REMOVE 1 X 647.7914 M130388 AND RETURN TO STOCK UNDER
ORIGINAL B/N

REPLACE WITH NEW ONCE AVAILABLE

4 x 647.8511 B 158626 Smb
 1 x 647.7914 B 165270 Smb

AUG 22 2017

AUG 29 2017

DAS
6
9-89

0.00

0.00

DAS
27
9-89
SEP 07 2017

110

110

QC

Quality Control

QC4- 100% Inspect kits for completeness

0.00

Memo

0.00

DAS
28
9-89
SEP 07 2017

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Item ID: 647.7302

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: EC135 T1/P1 Fixed Provisions Compatible with Cable Cutters

Start Date: 3/9/2017 Start Qty: 1.00 ***1***

Cust Item ID:

Required Date: 3/9/2017 Req'd Qty: 1.00 ***1***

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120	Identify as per dwg & Stock Location: _____	0.00							
120									
Packaging	Memo Fg 102	0.00			DAS 27 9-89	DAS 27 9-89			
Packaging									
									SEP 07 2017
130	QC21- Final Inspection - Work Order Release	0.00							
130									
QC	Memo	0.00					DAS 21 9-89		
Quality Control									SEP 07 2017
							DAS 21 9-89		SEP 07 2017

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647 7302

Required Date: 3/9/2017

Required Qty: 1.00

IPP

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
647.7302		Purchased	No				Each	0.0000		1			
647 7302													
EC135 P1 Fixed Provisions Compatible with Cable Cutters													
647.7914		Manufactured	No				Each	1.0000		-1			
647 7914													
Bracket													
				<u>Location</u>			<u>Loc Qty</u>		<u>Loc Code</u>				
				CCK112			1						
				M130388			1						
647.7914		Manufactured	No				Each	1.0000		1			
647 7914													
Bracket													
				<u>Location</u>			<u>Loc Qty</u>		<u>Loc Code</u>				
				CCK112			1						
				M130388			1						
647.8511		Manufactured	No				Each	5.0000		4			
647 8511													
Insert													
				<u>Location</u>			<u>Loc Qty</u>		<u>Loc Code</u>				
				cck110			5						
				158626			5						

Picklist Print

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Work Order ID: 158067

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Parent Item: 647.7302

647 7302

Parent Item Name: EC135 T1/P1 Fixed Provisions Compatible with Cable Cutters

Start Date: 3/9/2017

Required Date: 3/9/2017

Start Qty: 1.00

Required Qty: 1.00

647.8511

Manufactured No

Each

5.0000

-4

647 8511

Insert

Location

Loc Qty

Loc Code

cck116

5

158626

5

158626

SEP 07 2017

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Shop Packet Print

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Quality Control

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Quality Control

Picklist Print

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Work Order ID: 158067

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Parent Item: 647.7302

647 7302

Parent Item Name: EC135 T1/P1 Fixed Provisions Compatible with Cable Cutters

Start Date: 3/9/2017

Required Date: 3/9/2017

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP REV:A 12.10.05 NEW ISSUE DD VERF:JLM IPP
REV:B 16.04.26 sa per dwg revB DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
647.7302		Purchased		No			Each	0.0000		1			
647 7302									**				
EC135 T1/P1 Fixed Provisions Compatible with Cable Cutters													
647.8511		Manufactured		No			Each	4.0000		4			
647 8511									**				
Insert													
					<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>				
					cck116		4						
					M130388		4						
647.8511		Manufactured		No			Each	4.0000		-4			
647 8511									**				
Insert													
					<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>				
					cck116		4						
					M130388		4						

List Lots

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Criteria : Item ID: 647.7302 All Locations All Warehouses All Quantity

Item ID Item Name	Warehouse ID Location ID	Lot Number	Last Trans Date	Lot Qty	Shelf Life Dt Lot Code	Type Code	Comments
647.7302 EC135 T1/P1 Fixed Provisions Compatible with Cable Cutters	Main Warehouse FG102	M130388	10/6/2015	1.0000			

Total: 1.0000

#158067.